

High-tech cables & systems for rolling stock engineering

Rolling Stock



The Quality Connection

LEONI



Contents



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We reserve the right to make technical modifications, typographical errors and mistakes.

High-tech cables & system solutions	4
Solutions for complex requirements	5

Technology & Support

Comprehensive competence for your core business	6
Process-accompanying support	8

Wires & Strands

Earthing straps and current leads	10
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Cables

Practice-oriented cable solutions according to international standards	12
Product features that stand for safety, cost advantages and high user benefits	13
BETAtans® GKW-ENX Control cables	14
BETAtans® 3 GKW-ENX Power cables	15
BETAtans® 4 and 9 GKW-ENX Auxiliary and main power cables	16
BETAtans® Silitherm High-temperature main power cables	17
BETAtans® DATA-ENX Data bus and video cables	18
BETAtans® UIC UIC cables for rolling stock	20
Fiber optic cables	21

Special cables

Customer-specific cable solutions	22
Hybrid cables as the heart of jumpers	23

Cable systems

Development competence	24
Feasibility and concept studies	25
Rolling stock jumper systems	26
Medium voltage systems	28
High voltage roof jumpers	28
Cable harnesses and components	9
Interior railway vehicle wiring / cable harnesses	30
Refurbishment	31

Worldwide presence	32
The LEONI Group	34
Green Technology	35

High-tech cables & system solutions



Our fields of competence

- High-speed trains
- Regional commuter trains
- Locomotives
- Trams
- Underground
- Freight trains
- Passenger carriages
- Commuter and multi-unit coaches
- O-buses



LEONI is one of the world's leading providers of standard and customised specialist cables as well as complex cable systems. We provide our customers with all the expertise of a global enterprise, focused on the needs of the rolling stock engineering.

With our extensive product and service portfolio in the area of cabling for rolling stock, we accompany you throughout the entire lifecycle of your vehicles – worldwide.

As a strong partner, we offer you application-specific cables and cable system solutions according to national and international standards. In the process, you can rely on our well-established industry and product knowledge and our longstanding experience.

Quality – Reliability – Safety

Solutions for complex requirements

LEONI value added chain

The LEONI value added chain

Anyone with the task of cabling of rolling must have a wide range of technical disciplines and a broad product range at their disposal. The requirements are both technically demanding and very complex. On the one hand, numerous extremely diverse products are required and on the other hand, the most extreme operating conditions and difficult installation conditions must be taken into account. LEONI is one of the few cable manufacturers and system providers able to satisfy all these requirements.

This is made possible thanks to the unique LEONI value added chain, which extends from thin copper wire to multi-strand special cables to installation-ready cable systems. All cable components and products are developed and manufactured in-house. This guaranteed optimally matched solutions. We offer you earthing straps, standard cables according to national and international standards, application-specific special cables, connection-ready packaged cable, subsystems and complete system solutions for rail-bound vehicles such as high-speed trains, locomotives, trams, underground and passenger carriages.

Glass
Wires
Strands

Standard
cables

Special cables
(hybrid
cables)

Assembly

Cable system
and design

Application-
oriented
engineering

Services

Modernisation

LEONI offers you a comprehensive product spectrum which corresponds to the complex requirements in terms of both breadth and depth.

Fields of application

- Network and communication connections with fiber optic and copper-based solutions
- Data bus and train safety systems, ETCS
- Infotainment
- Seat cables
- Driver console and cabin wiring
- Supply and control of door and running board system
- EMC-resilient inverter control with POF
- Electric railcar jumper for data, signal and power connections
- High voltage roof jumpers
- High voltage roof cable systems
- Drive systems and moving driving motor cabling
- Bogie cabling
- Data and control cables up to Cat7 with insulation and total system integrity in the event of fire
- UIC railway cable and UIC jumper systems
- Earthing connections
- High and very low temperature applications
- Sensor and actuator cabling
- Planning and assembly of wiring systems and carriage body cabling
- GSM and mobile networks
- Antenna systems
- Train radar
- Refurbishment and retrofit solutions

Comprehensive expertise for your core business

Product development

Concept + Development

Test + Simulation

Process-accompanying support

When you consistently focus on your core business, you arrive at better solutions faster and more efficiently.

Benefit from our support services and technologies.

Concept + Development

- On-site consultation
- One-stop shop for customer-specific and standardised solutions
- Development of new materials for cables with special operating conditions
- Development of system solutions based on specified interfaces
- Arrangement and dimensioning of custom cable solutions
- Concept development and rolling stock jumper solutions already in the development phase for new vehicle platforms
- Construction of mechanical connections of rolling stock jumper systems
- Exact longitudinal arrangement in the moving area corresponding to the specific profile
- Calculation of maintenance and operating costs over the entire life cycle (life cycle costs) of rolling stock jumper systems
- Design to cost

Test + Simulation

- Prototype construction under close-to-production conditions
- Design and implementation of individual and integration tests
- Determination of optimisation potential
- Design and construction of special testing devices for system endurance tests for verification of the planned service life
- Testing devices for the layout testing of moving cable systems
- Service life calculations using load models
- Finite element calculations for cable suspension and guidance systems
- Climate and service life tests for cables, system components and cable systems
- In-house fire test laboratory



Implementation




Production + Logistics

Installation + Support

Aftersales Services

Production + Logistics

- Global Production and Service Presence
- Cutting-edge technologies from the creation of prototypes through to customer-specific serial production
- Production of application-specific and market-specific standard and special cables
- Cable assembly from simple serial-production parts through to highly complex customised solutions
- Installation of complete assemblies and systems.
- Customer-specific logistics solutions (just in time)

Installation + Support

- Installation Outsourcing
- Technical support for the installation of rolling stock jumper systems.
- Installation of rolling stock jumper systems and training of assembly and maintenance personnel

Aftersales Services

- Spare parts management for components and systems for up to 40 years
- Retrofit partner for the modernisation of systems in existing railway vehicles

Process-accompanying support

Project management made by LEONI handles the majority of your work, provides planning assurances and ensures that you can concentrate fully on your core business.



Project management

...for efficient solutions worldwide

Complex projects require clear structures and processes. We define the project goals together with our customers in consideration of the specified time and cost framework and the available resources. With international projects, in particular, it is essential to harmonise the most diverse technical, economic, cultural, legal and political influences. Here we bring our experience gathered in countless international projects. Once they have been established, we assure compliance with the individual steps and the realisation of the overall project.

...while keeping an eye on the big picture

Highly qualified, internationally-experienced project managers with interdisciplinary and intercultural qualifications plan and coordinate all work packages related to electrical connection technology for your overall project with respect to quality, costs and time – worldwide. In the process, we use the latest communications and project management tools, which also correspond with our customer's IT environment.

In our project management, all phases of development, production and installation of cable systems for railway vehicles are incorporated, in particular

- planning and implementation of development services over all review and verification stages
- prototype creation and initial sample testing with the customer
- consultation and support with the installation of the initial components delivered to the customer.

leading
benefit
time
cost
imization
ncept
ntrolling
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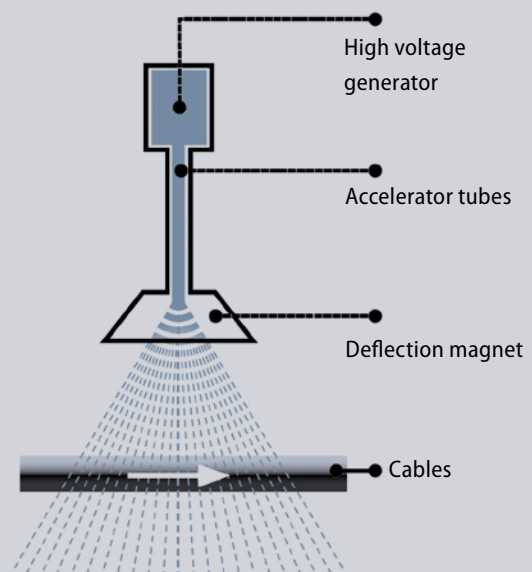
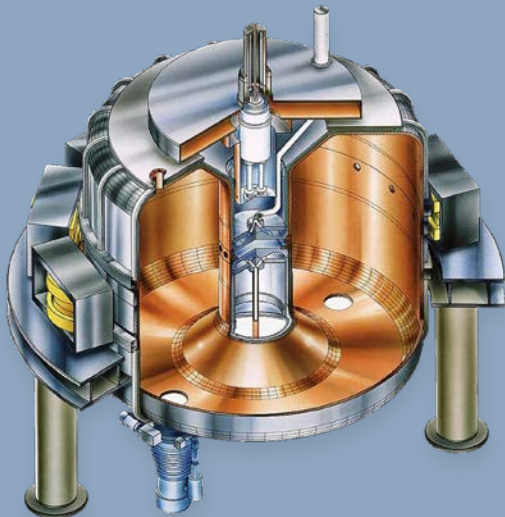


Technologically leading

LEONI has established a worldwide leading position with its products. LEONI combines its entire know-how especially in the area of rolling stock technology to create a perfect ensemble which hardly any other cable manufacturer is able to offer. In addition, LEONI continuously invests in new technologies, systems and processes and even develops machinery and processes for the production and testing of cables and cable system solutions as necessary.

An excellent example is the electron beam cross-linking of plastics (BETA technology). With this technology, highly accelerated electrons penetrate into the insulation material of cables and cross-link the polymer chains of the plastic on a three-dimensional level. As a result, the insulation and cable sheath has significantly higher thermal resistance as well as media resistance.

One of the means used by LEONI to refine its industrial products is a modern 5/10 MeV accelerator.



Earthing straps and current leads



Ranges of application

- Switch and control cabinets
- Cable trays
- Roof attachments
- Under-floor components

If necessary, we can also provide the earthing straps and current leads with special insulation or with strain relief.

We manufacture flexible and highly flexible earthing straps and current leads for both protective earthing in the interior of the railway vehicle and in the underfloor or exterior area of the vehicle. In the process, you choose between standardised or tailored solutions in the widest variety of designs – flexible or highly flexible, as metre goods or assembled and ready for connection.

In addition to copper flexibles and meshes, our product spectrum also includes fiber ribbons made of various materials in the cross-section range from 0.5 mm² to 300 mm². Customised design is also possible.



Highly flexible copper flexibles
based on DIN 46438

Materials

E-Cu/OF-Cu and Cu alloys, bare,
tin-plated, nickel-plated or silver-plated

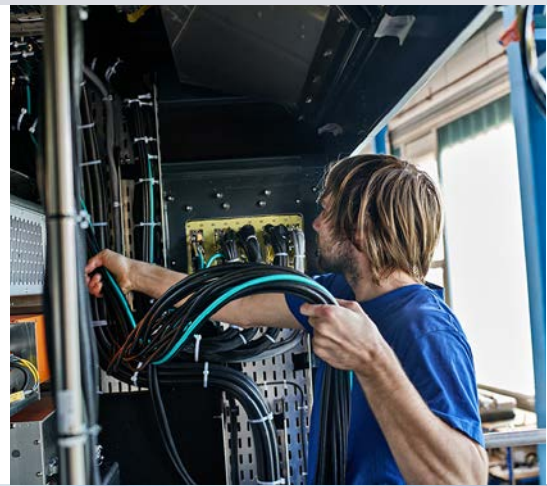
Flat-rolled fiber ribbons, highly flexible
based on DIN 46444

Materials

E-Cu, bare, tin-plated, nickel-plated or silver-plated



Practice-oriented cable solutions according to international standards



EN 45545-2 European railway standard (fire safety)

EN 50288 (Data transmission CAT5, CAT7)

EN 50264 European railway standard (cable power)

BS 6853 British railway standard (fire safety)

European Norms (EN) standards

EN 50306 European railway standard (cable control)

EN 50382 European railway standard (cable silicone)

IEC 60332 (fire safety test standards)

UIC (International Union of Railways) 895 (fire safety)

IEC 60811 (test material and cable standards)

International standards

IEC 61156 Multicore and symmetrical pair/quad cables for digital communications (CAT5-CAT7)

NFPA 130 (fire safety)

IEC 60216 (long term aging)

IEC 60287 (calculation of the current rating)

With each new generation of vehicles, the requirements on system available and the equipment level of electrical and electronic assemblies for power distribution, data transmission and control increase. The absolute safety and reliability of the connection technology is prerequisite.

LEONI railway cables are used for protected installation in indoor and outdoor areas of railway vehicles, buses and other transport means. This is especially true in places where optimum adaptability and installation friendliness are required and the cable volume has a crucial role to play.

The LEONI **BETAttrans®** products stand for a comprehensive product portfolio which meets the most rigorous requirements as specified by manufacturers of railway vehicles. LEONI offers single and multi-core control cables, auxiliary operating and main power cables as well as data bus, coaxial and hybrid cables.

Fields of application

- Cable systems
- Switch panels and selector blocks
- Control panels
- Cable ducts and harnesses
- Engineer's cabins
- Resistance and brake blocks
- Energy and signal cables for DC and AC voltage
- Inverters
- Main power and battery cables
- Communications systems (ORMR, PIS)
- Monitoring and recording systems (CCTV)

Product features that offer safety, cost advantages and high user benefit

Security / fire protection

All railway cables are non-fire-propagating, have low smoke density and are halogen-free. In the event of a fire, no corrosive gases are released, and the railway cable has a low toxicity index. With the low fire load density, the combustion heat is reduced to a minimum.

Long service life under extreme conditions

Thanks to its high media resistance (oils, fuels, alkalis and acids), UV and ozone resistance and abrasion resistance, LEONI railway cable can withstand even the most extreme atmospheric influences and installation conditions.

Depending on the cable type and standard, the temperature resilience is between -40°C and $+120^{\circ}\text{C}$. In the case of special market requirements the range can even be from -55°C to $+120^{\circ}\text{C}$. An additional important feature is the corona and partial discharge resistance with high electrical loads during operation.

Volume and weight optimisation

Similar to automotive construction, the space available for the installation and laying of cables is becoming increasingly cramped due to the increasing number of electrical and electronic systems. LEONI's weight-optimised cable contributes to the solution of this problem. Despite thin insulation wall thicknesses and reduced outer diameters they have very good dielectric properties without diminished safety and reliability. This is due in particular to their electron beam cross-linked insulating materials.

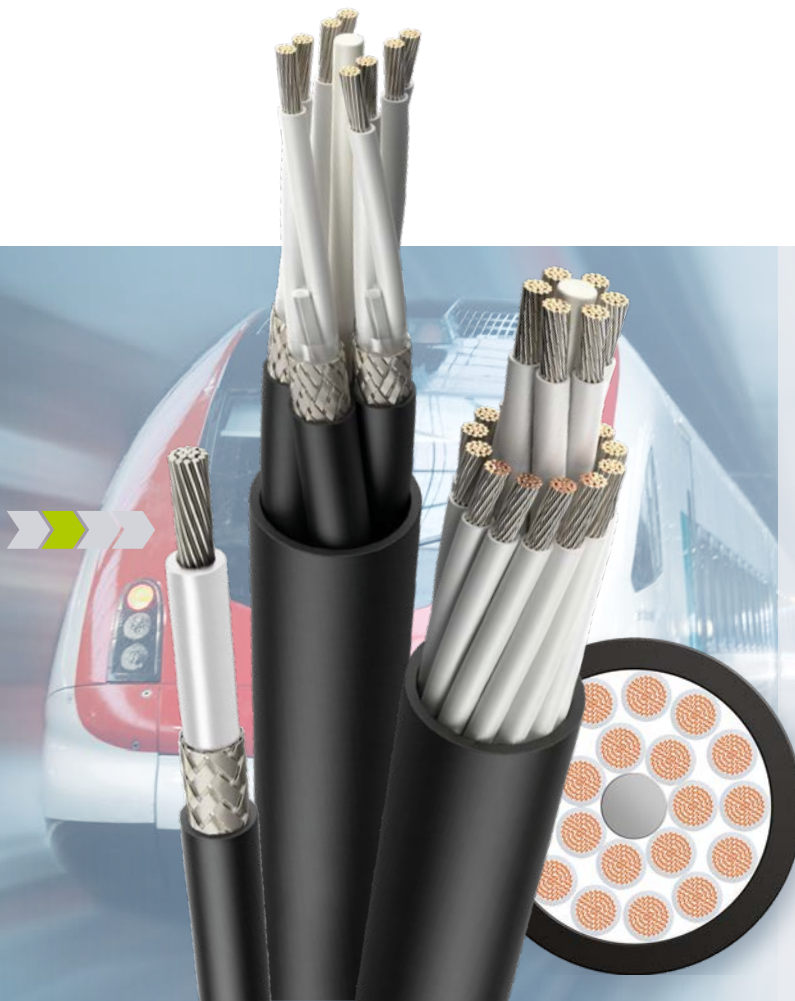
Digital data transmission

Increasingly more communications systems and electrical signals in trains and locomotives increase the risk of mutual electromagnetic interference. With the use of various shielding techniques and special materials, we give our cable solutions optimal EMC properties. As a result, LEONI signal, control and energy cables can be installed in even the most limited space without risk of mutual interference.



BETAtans® GKW-ENX

Control cables



BENEFITS

- **Very long service life:**
> 40 years (250,000 operating hours)
at a permanent cable temperature of 90 °C
- **Low fire load**
- **Infusible**
- **Soldering iron resistance**
- **Thin, weight and volume-optimised**
- **Halogen-free**
- **Electron-beam cross-linked**
- **Resistance to cold and media**

Application

Weight and volume-optimised control cables for protected installation in rolling stock and buses. Suitable for use where there is limited space.

Product program overview

BETAtans®

GKW-ENX EN 50306-2 M	single-wire	300 V	0.5 – 2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-2
GKW-ENX C-flex EN 50306-3 MM S	multi-core, shielded	300 / 500 V	1x0.5 – 4x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-3
GKW-ENX flex EN 50306-4 1P/1E MM	multi-core	300 / 500 V	2x0.5 – 48x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4 Table 1
GKW-ENX C-flex EN 50306-4 3P/3E MM S	multi-core, shielded	300 / 500 V	2x0.5 – 24x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4 Table 3
GKW-ENX C-flex EN 50306-4 5P/5E MM S	multi-core, twisted in pairs and shielded in pairs	300 / 500 V	2x2x0.5 – 4x2x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4 Table 5
GKW-ENX C-flex EN 50306-4 7P/7E MM S	multi-core, twisted in pairs and with overall shielding	300 / 500 V	2x2x0.5 – 4x2x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4 Table 7
GKW-ENX R M	single-wire	600 / 1000 V	0.33 – 2.5 mm ²	EN 45545-2 (HL1-HL3) based on EN 50306-2
GKW-ENX flex R MM	multi-core	600 / 1000 V	2x0.5 – 48x2.5 mm ²	EN 45545-2 (HL1-HL3) based on EN 50306-4
GKW-ENX C-flex R MM S	multi-core, shielded	600 / 1000 V	2x0.5 – 48x2.5 mm ²	EN 45545-2 (HL1-HL3) based on EN 50306-4

Cables with circuit integrity

GKW-ENX RI FE 180 M	single-wire	300 / 500 V	0.5 – 2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50200 (120 minutes) IEC 60331-21 (180 minutes)
GKW-ENX RI FE180 flex MM	multi-core	300 / 500 V	2x0.5 – 12x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50200 (120 minutes) IEC 60331-21 (180 minutes)
GKW-ENX RI FE180 C-flex MM S	multi-core, shielded	300 / 500 V	2x0.5 – 12x2.5 mm ²	EN 45545-2 (HL1-HL3), EN 50200 (120 minutes) IEC 60331-21 (180 minutes)

BETAtans® 3 GKW-ENX

Power supply cables



BENEFITS

- **Very long service life:**
 - > 40 years (250,000 operating hours)
 - at a permanent cable temperature of 90 °C
- **Low fire load**
- **Infusible**
- **Halogen-free**
- **Electron-beam cross-linked**
- **Resistant to cold and media**

Application

Single-wire and sheath cables for protected installation in and on rolling stock and buses. Given their high level of temperature resistance, the power supply cables are very versatile.

Product program overview

BETAtans®

3 GKW-ENX EN 50264-3-1 M	single-wire	600 / 1000 V	0.5 – 240 mm ²	EN 45545-2 (HL1-HL3), EN 50264-3-1
3 GKW-ENX flex EN 50264-3-2 MM	multi-core	600 / 1000 V	2x0.5 – 4x16 mm ²	EN 45545-2 (HL1-HL3), EN 50264-3-2
3 GKW-ENX C-flex EN 50264-3-2 MM S	multi-core, shielded	600 / 1000 V	2x0.5 – 4x16 mm ²	EN 45545-2 (HL1-HL3), EN 50264-3-2

Cables with circuit integrity

3 GKW-ENX FE180 M	single-wire	600 / 1000 V	0.5 – 70 mm ²	EN 45545-2 (HL1-HL3), EN 50200 (120 minutes) IEC 60331-21 (180 minutes)
3 GKW-ENX FE180 flex MM	multi-core	600 / 1000 V	4x0.75 – 7x4 mm ²	EN 45545-2 (HL1-HL3), EN 50200 (120 minutes) IEC 60331-21 (180 minutes)
3 GKW-ENX FE180 C-flex MM S	multi-core, shielded	600 / 1000 V	2x0.75 – 4x4 mm ²	EN 45545-2 (HL1-HL3), EN 50200 (120 minutes) IEC 60331-21 (180 minutes)

BETAtans® 4 and 9 GKW-ENX

Auxiliary and main power cables



BENEFITS

- Volume and weight optimised (R versions)
- High level of dielectric strength
- EMC-optimised braid shielding
- With improved response in the event of fire
- Short-circuit and earth fault proof installation
- Halogen-free
- Electron-beam cross-linked
- Resistant to cold and media

Application

Compact and robust auxiliary and main power cables for wiring of switchboards, converters and distributors within drive units. The two-layered structure means these cables are suitable for

short-circuit and earth fault proof installation. The outer lay provides additional protection from petroleum, liquid fuels and zone.

Product program overview

BETAtans®

4 GKW-ENX EN 50264-3-1 1800 V M	single-wire	1800 / 3000 V	1.5 – 400 mm ²	EEN 45545-2 (HL1-HL3), EN 50264-3-1
4 GKW-ENX R 1800 V M	single-wire	1800 / 3000 V	1.0 – 16 mm ²	EN 45545-2 (HL1-HL3) based on EN 50264-3-1
4 GKW-ENX C-flex R 1800 V MM S	multi-core, shielded	1800 / 3000 V	1.0 – 240 mm ²	EN 45545-2 (HL1-HL3) based on EN 50264-3-1
9 GKW-ENX EN 50264-3-1 3600 V MM	single-wire	3600 / 6000 V	2.5 – 240 mm ²	EN 45545-2 (HL1-HL3), EN 50264-3-1
9 GKW-ENX R 3600 V M	single-wire	3600 / 6000 V	1.5 – 240 mm ²	EN 45545-2 (HL1-HL3) based on EN 50264-3-1
9 GKW-ENX C-flex R 3600 V MM S	multi-core, shielded	3600 / 6000 V	1.5 – 240 mm ²	EN 45545-2 (HL1-HL3) based on EN 50264-3-1

Cables with circuit integrity

4 GKW-ENX R FE180 1800 V M	single-wire	1800 / 3000 V	1.0 – 240 mm ²	EN 45545-2 (HL1-HL3) based on EN 50264-3-1 EN 50200 (120 minutes), IEC 60331-21 (180 minutes)
4 GKW-ENX FE 180 C-flex R 1800 V MM, S	single-wire, shielded	1800 / 3000 V	1.0 – 240 mm ²	EN 45545-2 (HL1-HL3) based on EN 50264-3-1 EN 50200 (120 minutes), IEC 60331-21 (180 minutes)

BETAtrans® Silitherm

High-temperature main power cables



BENEFITS

- Highly flexible
- Suitable for high ambient temperatures
- Easy stripping
- Versions with synthetic reinforcement for excellent mechanical properties
- Long service life:
18 years (100,000 operating hours)
at a permanent cable temperature of 150 °C
- Halogen-free
- Cross-linked
- UV and ozone resistant



Application

For protected installation in rolling stock and buses. Suitable for wiring of heating elements, connections with traction motors, batteries, switchboards, inverters and distributors.

These cables have excellent thermal properties and are therefore especially suitable for installation in adverse ambient conditions (high ambient temperature, limited ventilation).

Product program overview

BETAtrans®

Silitherm FRNC-F EN 50382-2	single-wire	1.8 / 3 kV	2.5 – 400 mm ²	EN 45545-2 (HL1-HL3) EN 50382-2
Silitherm FRNC-FF EN 50382-2	single-wire with sheath	1.8 / 3 kV	2.5 – 300 mm ²	EN 45545-2 (HL1-HL3) EN 50382-2
Silitherm FRNC-F EN 50382-2	single-wire	3.6 / 6 kV	2.5 – 400 mm ²	EN 45545-2 (HL1-HL3) EN 50382-2
Silitherm FRNC-FF EN 50382-2	single-wire with sheath	3.6 / 6 kV	2.5 – 300 mm ²	EN 45545-2 (HL1-HL3) EN 50382-2
Silitherm FRNC-FX EN 50382-2	single-wire strand Class 6	3.6 / 6 kV	50 – 185 mm ²	EN 45545-2 (HL1-HL3) EN 50382-2

BETAtans® DATA-ENX

Data bus and video cables



Application

BETAtans data bus and video cables can be used for low-attenuation data transmission up to the high-frequency range.

In addition to good mechanical properties, these cables also offer excellent fire protection and outstanding temperature resistance.

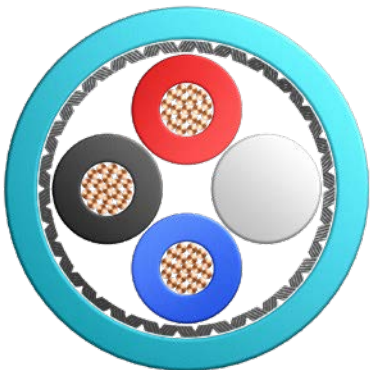
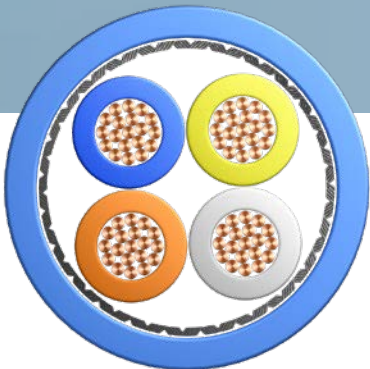
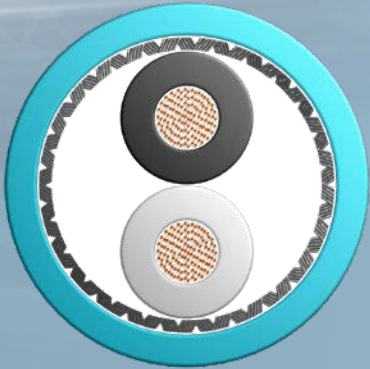
Product program overview

BETAtans®

DATA-ENX C-flex 120 ohm MVB	Multifunction vehicle bus cable	300 V	2-8-wire 2x0.5 + 0.5 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4
DATA-ENX C-flex 120 ohm WTB	Wire train bus cable	300 V	2-wire 2x0.75 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4
DATA-ENX C-flex 100 ohm CAT 5/5e	Ethernet and data bus cable	300 V	4-wire 4xAWG/22/19	EN 45545-2 (HL1-HL3), EN 50306-4
DATA-ENX C-flex 100 ohm CAT 5/5e FOAM	Ethernet and data bus cable	125 V	4-wire 4xAWG/22/7	EN 45545-2 (HL1-HL3), EN 50306-4, NFPA 130
DATA-ENX C-flex 100 ohm GigaCAT 7 FOAM	Fixed Ethernet, data bus and video cable	125 V	8-wire 4x2xAWG/24/7	EN 45545-2 (HL1-HL3), EN 50306-4, NFPA 130
DATA-ENX C-flex 100 ohm SilverCAT 7A FOAM	Fast Ethernet, data bus and video cable with silver-plated strands	125 V	8-wire 4x2xAWG/26/7	EN 45545-2 (HL1-HL3), EN 50306-4

Cables with circuit integrity

DATA-ENX C-flex 120 ohm WTB FE 180	Wire train bus cable with circuit integrity	300 V	2-wire 2x0.75 mm ²	EN 45545-2 (HL1-HL3), EN 50306-4, IEC 60331/21
DATA-ENX C-flex 100 ohm CAT 5/5e FE 180	Ethernet and data bus cable with circuit integrity	300 V	4-wire 4xAWG/22/7	EN 45545-2 (HL1-HL3), EN 50306-4, IEC 60331/21



BENEFITS

- Low-attenuation data transmission >10 Gbit/s
- Excellent NEXT
- Low attenuation
- Low skew
- Compact structure
- Increased mechanical resilience
- Halogen-free
- Improved response in the event of fire
- Weather and chemical resistant
- Temperature resistance down to -40 °C
- Electron-beam cross-linked
- Colour version off the shelf



BETAtans® UIC

UIC cables for rolling stock



BENEFITS

- Excellent fire performance
- Low fire load
- Low toxicity
- High flexibility
- Halogen-free
- Electron-beam cross-linked

Application

UIC cables meet all requirements of multifunctional through and connection cables inside and outside rolling stock. Can be used for data transmission, signal transmission and energy supply.

LEONI UIC cables are developed and produced according to UIC specifications. They offer ideal conditions for use as connecting conductors between carriages and as through conductors or direct lines within carriages.

The cables transmit analogue and digital signals, e.g.

- for voice connection of train personnel
- remote control of train components (e.g. doors)
- for power distribution and control of electropneumatic brakes

Product program overview

BETAtans®

UIC flex 9-wire	Power conductor 1x2.5 mm ² , 2x6 mm ² , 4x10 mm ²	Bus cable 1x2x0.75 mm ²	Power 600 / 1000 V BUS 300 / 500 V	EN 45545-2 (HL1-HL3), EN 50264-1
UIC flex 11-wire	Power conductor 4x10 mm ² , 2x6 mm ² , 2x1 mm ² , 1x2.5 mm ²	Bus cable 1x2x0.75 mm ²	Power 600 / 1000 V BUS 300 / 500 V	EN 45545-2 (HL1-HL3), EN 50264-1
UIC C-flex R 16-wire	Power conductor 4x4x1 mm ²		Power 600 / 1000 V	EN 45545-2 (HL1-HL3), EN 50264-1
UIC C-flex R 18-wire	Power conductor 4x4x1 mm ²	Bus cable 1x2x0.75 mm ²	Power 600 / 1000 V BUS 300 / 500 V	EN 45545-2 (HL1-HL3), EN 50264-1

Fiber optic cables

Data transmission for rolling stock



BENEFITS

- OM1-4, single-mode, POF and PCF
- Data transmission >10 GB/s
- EMC compliance even at very high interruption levels on frequency converters
- Cross-linked sheath material LE.X.CO
- High resistance to typical rail service fluids
- Excellent fire protection properties according to EN 45545-2 or IEC 60332-1 and IEC 60332-3
- Bend-optimised fibers
- Reduced weight
- Maximum flexibility for easier installation
- Available as a cable or preassembled product
- Halogen-free, low fire load



Application

Our fiber optic cables are an important component of cable systems and data networks in rolling stock and trolleybuses.

They are suitable for connecting active components for low-loss, EMC-compatible and interruption-resistant data and signal transmission.

With our modular solutions customised to your precise needs, you are perfectly equipped to handle the long-term trend towards device and application networking in any area.



Properties of pre-assembled products

- Suitable for typical rail plug connectors
- Waterproof to IP 68 in split hood housing
- Optimised anti-kink protection
- Adapted to customer-specific needs
- Integration in hybrid cables and jumper systems
- Completely harmonised systems from the end car to end car
- Quality-tested

Customer-specific cable solutions



Typical design features:

- Use of highly flexible copper strands, classes 5 and 6 according to DIN EN 60228 / VDE 0295
- High tensile strength
- Thin-wall versions
- Halogen-free
- Flame-retardant
- Ozone resistant
- Temperature range from -30°C to $+100^{\circ}\text{C}$
- Low smoke density
- Low fire load
- Low toxicity
- Weather resistant
- Designed for easy insulation and jacket removal
- Resistant to acids and alkalis
- Resistant to oil and fuel

Details often make the difference in the performance and safety of a cable. Special cable solutions from LEONI are exactly attuned to your application for optimal functionality, regardless of whether it is a flexible or stationary application.

Individual cable design and the use of specially developed sheath and insulation materials enables high thermal and mechanical resistance. LEONI special cable solutions are produced according to national and international standards for the railway industry.

Our additional services

- Production of short lengths
- Prototype cable
- Implementation of cable design through to the finished cable within a few weeks
- Patented solutions for energy cables with high currents with higher frequencies up to square current flow (skin effect and EMC optimised)

Highly flexible power and supply cables

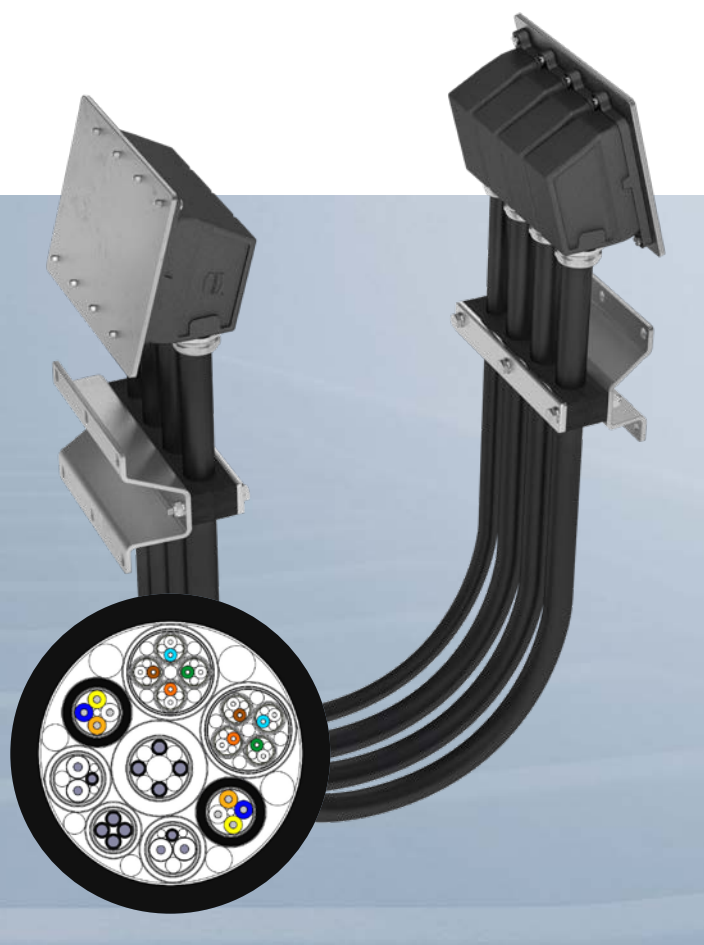
- Cross-section range up to 400 mm^2
- Single-wire or multi-core
- With/without Cu braided shield
- Arrangement for all common cable ratings ($300/500\text{ V} \cdot 0.6/1\text{ kV} \cdot 1.8/3\text{ kV} \cdot 3.6/6\text{ kV}$)

For applications subject to high mechanical stress (e.g. in LEONI rolling stock jumper system)

Highly flexible hybrid cables

- Application-specific combination of power and signal transmission as well as data and bus lines in one cable (WTB, MVB, coaxial cables, Ethernet)
- Hybrid cable made of a combination of metallic conductors and individual optical fibres or even complete optical fibre cables (e.g. application-specific rolling stock jumper cable)
- For applications subject to high mechanical stress (e.g. in LEONI rolling stock jumper system)

Hybrid cables as the heart of system solutions



BENEFITS

- Optimised cable design for dynamic applications
- Compact structure and motion-optimised cable diameter
- Excellent use of installation space
- Maximum use of connections by means of modular connectors
- Flexibility in the design of the mechanical connection of the system
- Resilient to mechanical and climatic influences
- Meets current fire protection requirements for the rail industry



The appropriate mechanical and electrical design of a jumper system is crucial in terms of fault-free functioning and service life. The selection and design of the standard cable material are particularly important. Thanks to our longstanding experience in the most diverse industries and application areas as well as our cutting-edge design and production methods, we are able to provide optimum cable solutions for the jumper systems developed by us. The selective use of hybrid cables allows us to draw on virtually unlimited options in distributing a highly diverse range of (transmission) functions among the individual cables in such a way as to create excellent conditions for reliable, long-lasting systems while at the same time ensuring optimum use of the installation space available. What is more, hybrid cables are much more compact and resistant to harmful mechanical and climatic impact than individual cables installed in the conduit.

The application-specific design of our special cables also enables us to create the best solution for the mechanical connection of our systems in each case.

Development competence



Fields of application

- Feasibility and concept studies
- Rolling stock jumper systems
- High voltage roof jumpers
- Build to print
- Refurbishment
- Medium voltage cable systems and jumpers

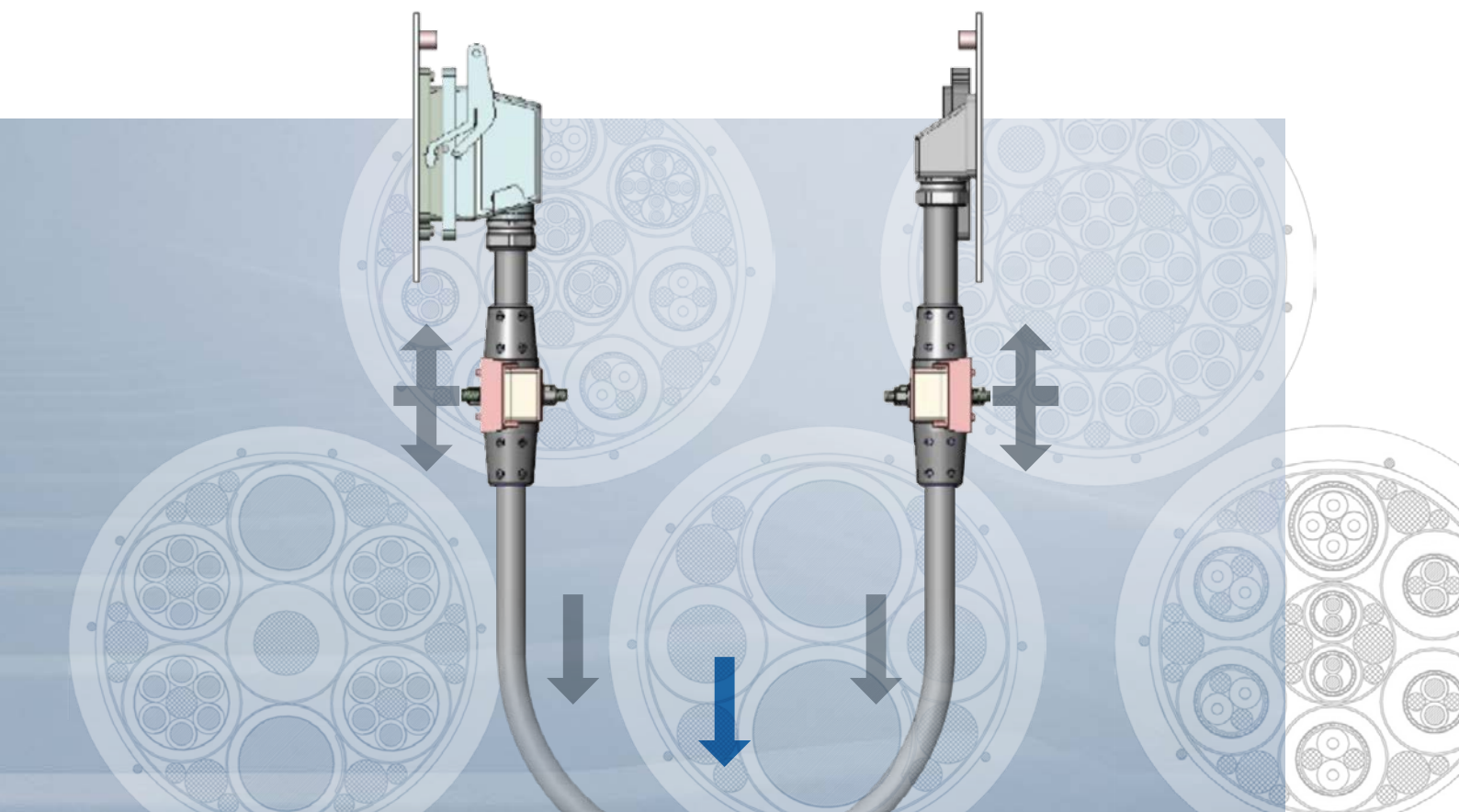
As your development partner, we supply application-specific system solutions. This particularly includes rolling stock jumpers and high voltage roof jumpers, cable harnesses for device wiring and cable assemblies for economical and functionally safe wiring of switch cabinets, panels, blocks and entire carriages.

We draw on our experience and competence gathered in the following areas:

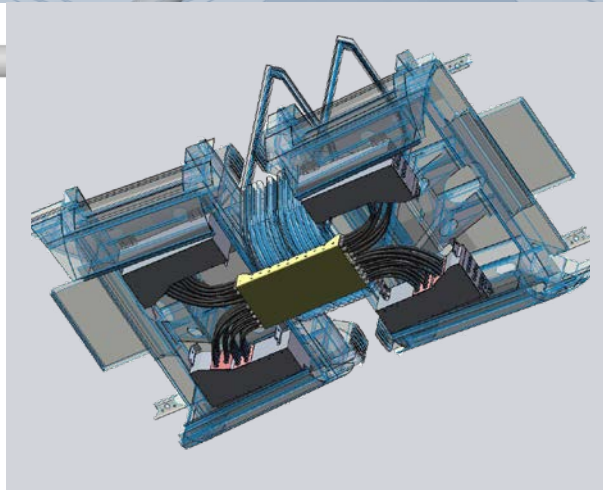
- Mechanical and electrical design plus overall system architecture
- Application-specific cable design
- Material development
- Interface design, including optimisation/adjustment for the plug connectors
- Computer-supported simulation and real product and service life tests
- Life cycle cost optimisation



Feasibility and concept studies



Feasibility and concept studies have an important role to play in the development of cable systems for rolling stock. LEONI has developed and produced numerous products in the course of implementing various rolling stock engineering projects. This longstanding experience pays off when it comes to finding technical solutions for an extremely limited installation space or where the issue of space poses particular problems. Existing restrictions and limitation profiles are taken into account in coordination with the customer. By optimising our designs we achieve optimum technical service life of our systems and rapid validation of the overall system.



Rolling stock jumper systems

LEONI rolling stock jumper systems are designed for areas between vehicles and/or carriage bodies and bogies that are subject to high mechanical stress: they are specially developed for each individual installation situation.



Jumper systems are normally designed as a breakout cable between the face ends of the carriage bodies, or else as a roof or underfloor jumper system. In terms of cable design, consisting of power, control data bus, fiber optic and/or coaxial cables, and in terms of the mechanical design of cable mounting and guiding, LEONI can solve even the most complex problems based on the company's extensive experience.

To satisfy rigorous requirements in terms of flexibility, functionality and service life, we use especially high-quality materials and specially developed connecting systems with corresponding plug connectors and connection components.

We also have a wide variety of testing means for the development and inspection of functionality and the service life of our systems.





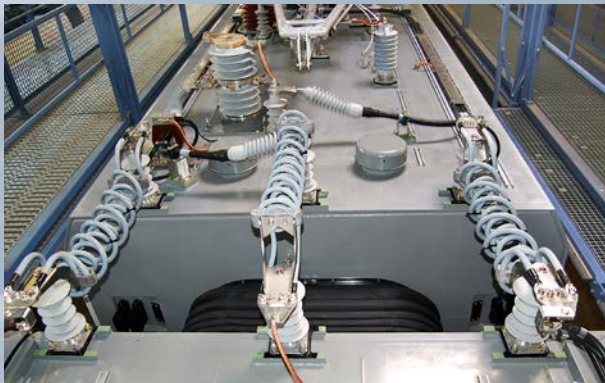
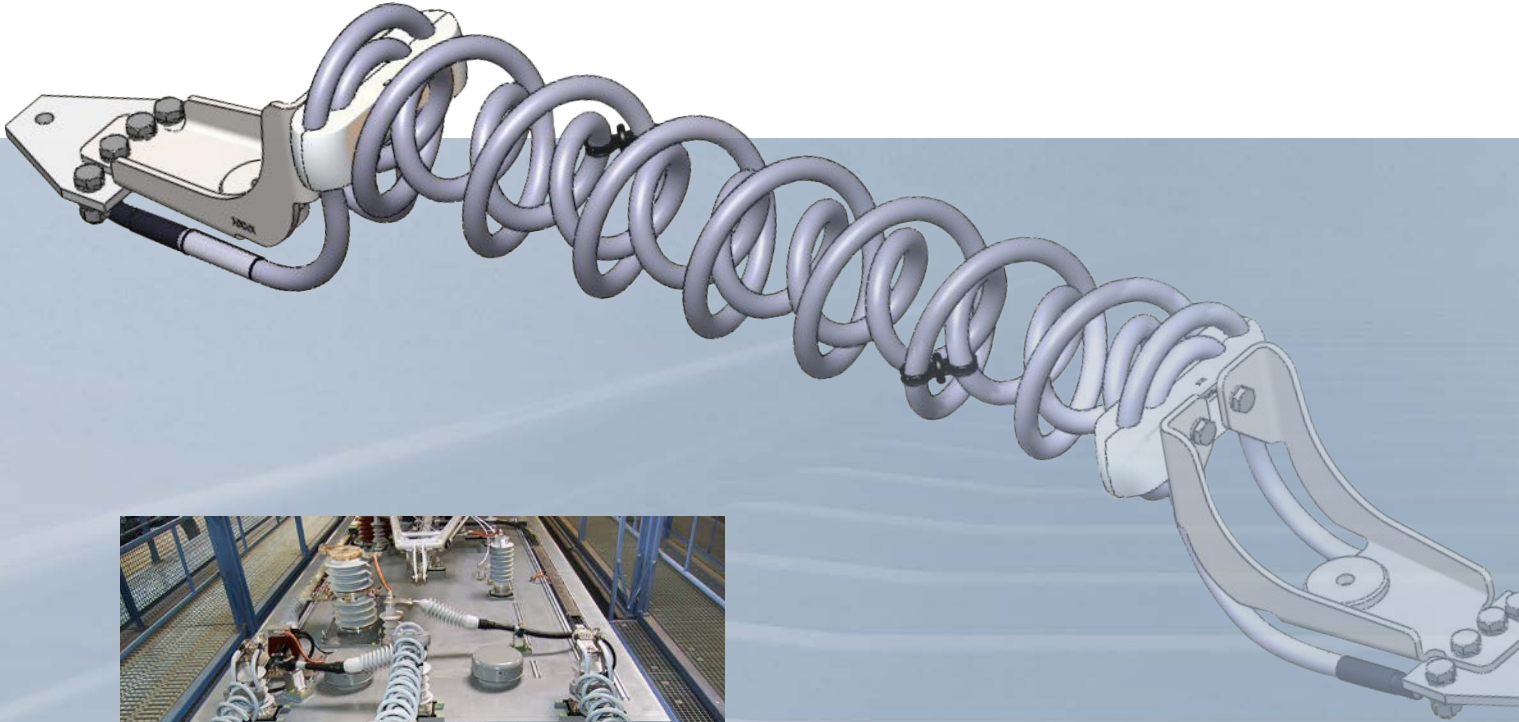
BENEFITS

- One development and system partner assures an improved technical solution and reduced interface costs
- Perfectly matched components
- With the LEONI value added chain, a customer-specific solution and the very fast availability are even possible at the component level
- Product qualification and safeguarding by means of service life testing
- Simple, safe and quick installation, reduced process costs



Medium voltage systems

High voltage roof jumpers



LEONI high voltage jumper systems are a special form of jumper system. The highly flexible cable systems permanently compensate for vibrations as they occur as well as distance changes of up to ± 1000 mm. High hydrolysis resistance, good rebound properties at temperatures of -40°C to $+60^\circ\text{C}$ and high resistance to UV radiation are also provided.

BENEFITS

- Complete compensation of three-dimensional relative movements of the fixation points
- High operational reliability due to patented mechanical absorption and load-free electrical connection
- Additional safety due to redundant design (double spiral)
- Available in various cross-sections depending on the network layout
- Secured insulation section to the bellows even in the event of a spiral tear with inherent stability
- Attachment on support insulators or directly on the cable termination.
- Customer/application-specific connection
- Product qualification and safeguarding by means of service life testing

*Engineering by LEONI (calculation, design)

Cable harnesses and components

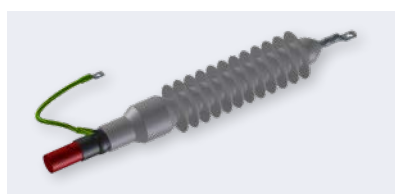


LEONI is an expert in the design and manufacture of roof jumper systems. Since we also supply pre-fabricated medium voltage cables and the necessary components, we are able to offer a complete and consistent medium voltage cable system.

BENEFITS

- Medium voltage cables for roof installation
- Transformer cables
- All medium voltage cables are electrically tested after cable assembly (HV test and partial discharge test)
- Fire prevention standards according to US standard NFPA 130 and European standard EN 45545-2
- Completely consistent medium voltage transmission system available

Components



Flexible cable termination



Rigid cable termination



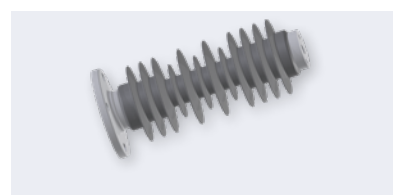
Roof ducting



Plug-in terminals

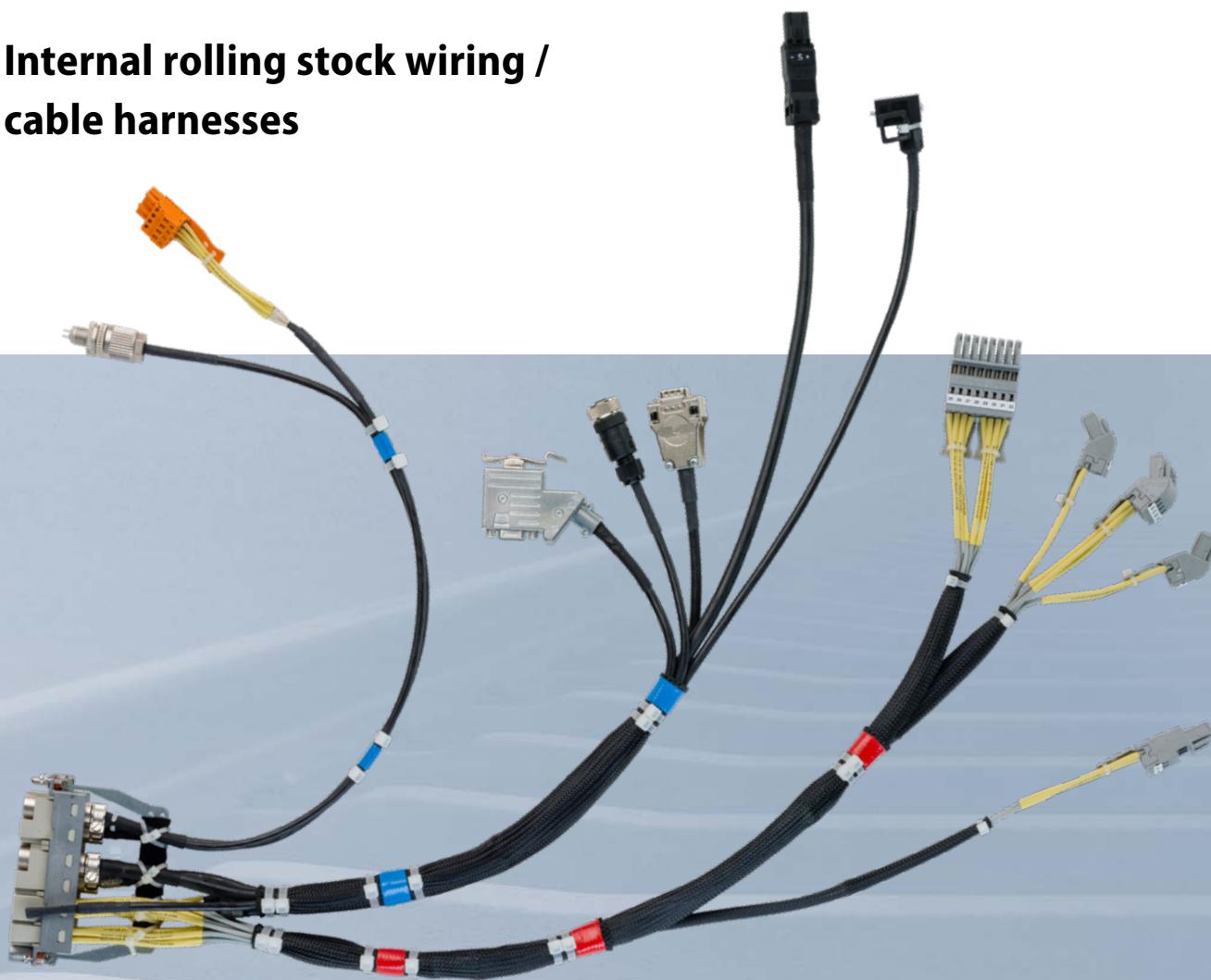


Transformer plug and overload arrester



Insulators

Internal rolling stock wiring / cable harnesses



Our range of services includes small-scale assemblies, build-to-print solution, refurbishment and the complete development and design of your wiring system.

In view of the ongoing development that rolling stock wiring has passed through in recent years from simple to highly complex cable systems for the most diverse control, regulation and data signals, a partner is required who is able to respond to such developments flexibly and dynamically with the appropriate production and measuring environment.

In this transformational context, LEONI offers an individually tailored, customer-specific production environment for your cable system solutions which is entirely geared towards your products. Our assembly know-how encompasses all of the standard connectors used in rail systems, and includes both copper data lines as well as fiber optic cable.

Even data systems with data transmission rates of >10 GB/s are possible with our copper-based and/or fiber optic systems – without any restrictions. We can also offer overmoulded connector variants if required.

From small lot sizes and prototype development to large-volume production and long-running projects. For product start-ups in particular, you can benefit from our comprehensive experience in relation to project ramp-up and the change management process.

When planning new projects, one option is to integrate the ready-assembled data lines into the cable assembly system.

Refurbishment



System solutions for bogie and underfloor cabling

To meet the extreme requirements of bogie and underfloor wiring we offer you an entirely harmonised range of system solutions. These are perfectly designed to meet requirements such as permanent motion, durability, external impact from waste heat from engines/brakes and ballast pick-up. Our cable solutions allow us to integrate highly quadratic drive motor cables as well as data, control and sensor/actuator cables in our systems.

All our solutions are 100% electrically and mechanically tested by us.

We carry out a 100% electrical and mechanical interface test on all our products. In addition, all electrical connections are checked for continuity and dielectric strength. On request we can also provide evidence of the required data cable performance capacity based on the appropriate measurements.



Market portrait – Transportation

Intelligent energy and data solutions for rolling stock and airport engineering



Mobility plays an outstanding role for LEONI among the global trends of the future. We are committed to providing our customers with answers to the mobility challenges of tomorrow's world.

We connect the elements – in the air or on the ground.

As a comprehensive solution provider in the areas of airport and rolling stock engineering, we know what counts. Innovative quality products, tested and project-related system solutions as well as the highest degree of availability and sustainable service management all go without saying as far as we are concerned.

We are pleased to take on the challenge of digitalisation – intelligent systems minimise downtimes and enable longer lifecycles.

Digital transformation thanks to intelligent products and smart services

LEONI pursues the goal of becoming a leading solutions provider of intelligent systems for the megatrends of energy transmission and data management. To achieve this, the portfolio is expanding to include intelligent cables, cable systems and components – areas of increasing significance in light of digitalization and the establishment of failure-tolerant systems with a high networking density. To do so, the company is extending its expertise in fields such as electronics, sensor systems and big data, and offering customer-specific smart

services such as predictive maintenance and error analysis. Within LEONI, the digital transformation manifests in digital processes and software know-how, which are deployed for reasons that include ensuring greater automation in production. When combined with international customer networks and strategic partnerships, this works to create new, digital business models – individually tailored to the requirements of our customers.

The LEONI Group

LEONI is a global provider of products for energy and data management to the automotive sector and other industries. The value creation chain comprises wires, optical fibers, standardised lines, special cables and assembled systems as well as intelligent products and smart services. LEONI provides its customers with support as an innovation partner and solution provider, offering excellent development and system expertise. The LEONI Group is listed on the German MDAX, employs over 86,000 people in 31 countries and generated consolidated sales of EUR 4.9 billion in 2017.

For further information, see www.leoni.com

Quality and environmental management

Combining innovation with quality and sustainability. As a company, this is one of our most important goals.



Our vision is to create sustainable connections in technological harmony with the natural resources. The natural cycle offers us the perfect model to emulate here. It is our responsibility to learn from nature and make use of it while conserving it and treating it with care. As natural resources grow scarcer and the burden on the environment increases, a rethink is required at all levels of our society. For LEONI, sustainability is therefore an integral part of Group policy. We were the first cable manufacturer in the world to develop an integrated Green Technology programme.

While trends such as globalisation, mobility and urbanisation are crucial for market movements, our core principles are sustainability and global responsibility. To be considered the most innovative cable manufacturer for environmentally friendly technologies – that is our goal. Other points of vital interest to us are to detect the needs and requirements of tomorrow today and to supply the markets of the future with sustainable, future-proof solutions. We also view it as our responsibility to take on an active role in shaping the markets for environmentally-friendly energy production – such as solar thermal technology.

Green Technology stands for the resource-conserving and low-emission production of sustainable quality cables made with low-pollution elements. We constantly work at optimising the efficiency with which resources are used in the manufacturing process by deploying energy-efficient machines or taking

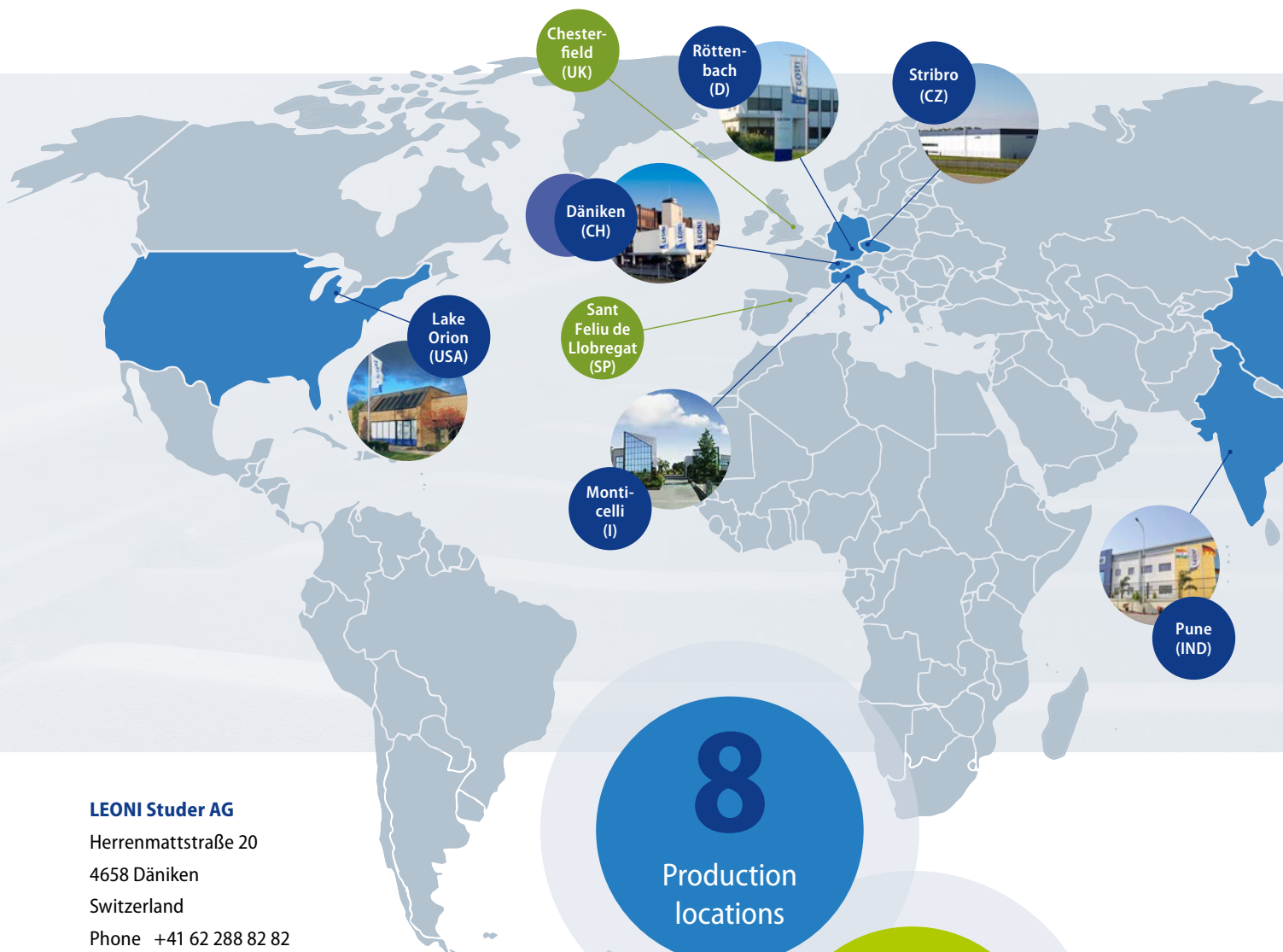
heat recovery measures. More and more facilities in our global production network are now environmentally certified to the ISO 14001 standard.

One of our success factors has always been the high quality of our products, which has remained consistent for decades. We pay particular attention to this by means of precise planning, testing and documentation. In order to meet our customer's rigorous quality requirements, our extensive production facilities only comprise installations that fulfil high technical standards – whether for processing plastics or materials, extrusion technology or electronic beam cross-linking. Not only do our products comply with all the familiar national and international guidelines, we also offer certified quality: **ISO 9001, ISO 14001, BS OHSAS 18001 and IRIS/ISO 22163.**

Together with ecological compatibility, future technologies are measured in terms of efficiency, service life, emission reduction and the conservation of natural resources. Innovative cable products and systems, integrated solutions and maximum performance in project management make up the added value that we offer to our customers and business partners. These are also our cornerstones for strong connections into the future.

A worldwide presence

We are represented in all important industrial regions



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8

Production
locations

5

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Transportation Sites

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Transportation

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